

Work Order ID 81204

81204

Page 1

March-12-12 8:45:51 AM

Item ID: D350-616-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Deck Plate

Stop

NS2

Start Date: 09/03/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 19/03/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/03/12 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-616

E

***SP**

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

Sizlael13

for MLJ 12-4-12
(2)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2x

SP
12-04-11

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Sizlael13

72

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Accept

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Revision ID:

Item Name: Deck Plate

Stop

NS2

Start Date: 09/03/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 19/03/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: B

PPP Rev: C

(Signature)

12/4/13

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/4/13

ME 12-04-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

March-12-12 8:45:55 AM

Page 1

Work Order ID: 81204

81204

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 09/03/2012

Required Date: 19/03/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-I 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

10

20

**

m121243 SP

AN960.ID10

Washer

D2344

Manufactured

No

110

Each

7.0000

1

2

**

SP

D2344

Litter Deck Plate, 350

Location

Loc Qty

Loc Code

ST224

7

79303

4

79473

3

D2348

Manufactured

No

110

Each

2.0000

4

8

**

B786096x SP

D2348

Wearplate

Location

Loc Qty

Loc Code

ST007

2

75081

2

D2353

Manufactured

No

110

Each

1.0000

1

2

**

B79474 SP

D2353

Stiffener

Location

Loc Qty

Loc Code

ST224

1

58426

1

12-04-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

March-12-12 8:45:55 AM

Page 2

Work Order ID: 81204

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 09/03/2012

Required Date: 19/03/2012

Start Qty: 2.00

Required Qty: 2.00

D2364
D2364
Deck Plate, Fwd 350 Litt

Manufactured No

110 Each

3.0000

1

**

2
SP

SP

Location

Loc Qty

Loc Code

ST224

3

79340

3

Manufactured No

110 Each

17.0000

2

**

2x
4
SP

SP

Location

Loc Qty

Loc Code

ST008

17

73456

17

Manufactured No

110 Each

4.0000

1

**

4x
2
SP

SP

Location

Loc Qty

Loc Code

ST241B

4

76078

4

Manufactured No

110 Each

3.0000

1

**

2x
2
SP

SP

Location

Loc Qty

Loc Code

ST241A

3

75247

3

Manufactured No

110 Each

7.0000

1

**

2x
2
SP

12-04-11 SP

Location

Loc Qty

Loc Code

ST224

7

69187

7

2x

D3494-1
D3494-1
Stub Cover

March-12-12 8:45:55 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

March-12-12 8:45:55 AM

Page 3

Work Order ID: 81204

Parent Item: D350-616-015

Parent Item Name: Deck Plate

81204

D350-616-015

Start Date: 09/03/2012

Required Date: 19/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5

Purchased

No

110

Each

5,032.000

25

50

MS20426AD4-5

Rivet

**

Location

Loc Qty

Loc Code

ST317

5032

6874

5032

MS20426AD4-6

Purchased

No

110

Each

2,162.000

25

50

MS20426AD4-6

Rivet

**

Location

Loc Qty

Loc Code

ST317

2162

110139

187

118510

1053

119436

922

MS20426AD5-7

Purchased

No

110

Each

1,095.000

6

12

MS20426AD5-7

Rivet

**

Location

Loc Qty

Loc Code

ST318

1095

101340

1025

7681

70

MS20426AD5-8

Purchased

No

110

Each

1,195.000

6

12

MS20426AD5-8

Rivet

**

Location

Loc Qty

Loc Code

ST318

1195

4533

1195

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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March-12-12 8:45:55 AM

Work Order ID: 81204

Parent Item: D350-616-015

Parent Item Name: Deck Plate

81204

D350-616-015

Start Date: 09/03/2012

Required Date: 19/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Purchased

No

110

Each

73.0000

15

30

MS20601-AD4W2

Rivet

**

SP 2x m 121283

Location

Loc Qty

Loc Code

ST322

73

119232

73

MS20601-AD4W3

Purchased

No

110

Each

2,208.000

30

60

MS20601-AD4W3

Rivet

**

Location

Loc Qty

Loc Code

ST321

2208

114538

2208

MS21042L3

Purchased

No

110

Each

3,235.000

6

12

MS21042L3

Nut

**

Location

Loc Qty

Loc Code

ST300

3235

117441

16

117885

32

118451

5

118927

3

119017

2999

119075

180

MS24693-C273

Purchased

No

110

Each

42.0000

6

12

MS24693-C273

Screw

**

SP 12-04-11

Location

Loc Qty

Loc Code

ST310

42

114752

17

120308

25

12x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Page 5

March-12-12 8:45:55 AM

Work Order ID: 81204

81204

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 09/03/2012

Required Date: 19/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS24693-C48

Purchased

No

110

Each

92.0000

22

44

MS24693-C48

**

Screw

Location

Loc Qty

Loc Code

ST308

92

120308

92

MS35207-264

Purchased

No

110

Each

42.0000

4

8

MS35207-264

**

Screw

Location

Loc Qty

Loc Code

ST295

42

119232

42

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		/ 1	D2344	DECK PLATE (AFT)
		/ 4	D2348	WEAR PLATE (KEY WAY)
		/ 1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		/ 1	D2364	DECK PLATE (FWD)
		/ 2	D2365	WEAR PLATE (PIP PIN)
		/ 1	D2369-1	LOCATOR PLATE
		/ 1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		/ 1	D3494-1	STUB COVER
		/ 25	MS20426AD4-5	RIVET
		/ 25	MS20426AD4-6	RIVET
		/ 6	MS20426AD5-7	RIVET
		/ 6	MS20426AD5-8	RIVET
		/ 15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		/ 30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		/ 6	MS21042L3	NUT (or MS21042-3)
		/ 6	MS24693-C273	SCREW (or MS24693-273)
		/ 22	MS24693-C48	SCREW (or MS24693-48)
		/ 4	MS35207-264	SCREW
		/ 10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	